

"New High Energetic Components for Future Ammunition Design"

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NITROCHEMIE ASCHAU GmbH; Germany



Video

**If you want to hit future targets, you
need the best and most reliable
propulsion system design**

NEW HIGH PERFORMANCE PROPELLANTS

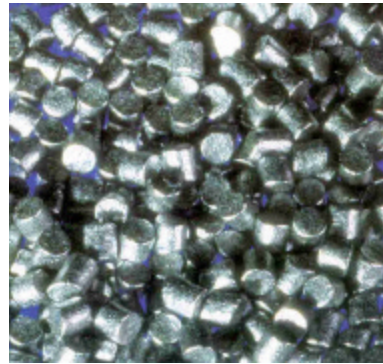


Contents of Presentation

- ⇒ New Propellants for Medium Caliber Applications
- ⇒ Improved Propulsion Systems for Mortars
- ⇒ Future Propellants for Tank Ammunition (SCDB)
- ⇒ Conclusions

NEW HIGH PERFORMANCE PROPELLANTS

Part 1: Medium Caliber Propellants

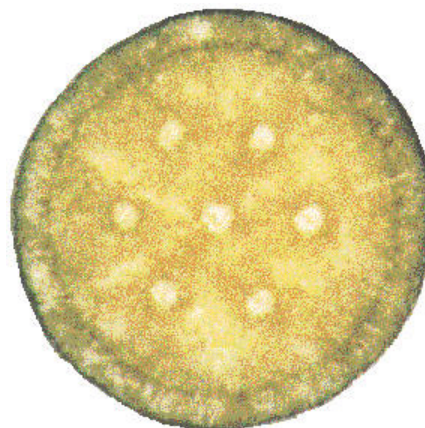


NEW HIGH PERFORMANCE PROPELLANTS

Medium Caliber Propellants - Overview

Single Base
performance-improved

- ⇒ Improved interior ballistic performance due to optimised surface coating / increased bulk density
- ⇒ **Best solution for full caliber ammunition !**



NEW HIGH PERFORMANCE PROPELLANTS

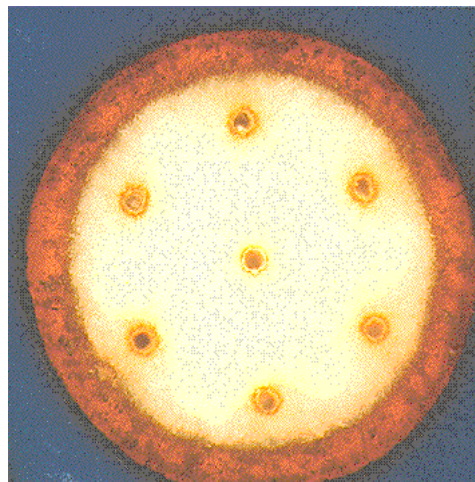
Medium Caliber Propellants - Overview

Single Base
performance-improved



EI
Extruded-Impregnated

- ⇒ Improved interior ballistic performance due to optimised surface coating / increased bulk density
- ⇒ **Best solution for full caliber ammunition !**
- ⇒ Significant performance gain due to two-layer surface coating / reduced temperature sensitivity
- ⇒ **Best solution for sub caliber kinetic energy ammunition ! ("State of the Art")**



NEW HIGH PERFORMANCE PROPELLANTS

Medium Caliber Propellants - Overview



Single Base
performance-improved



EI
Extruded-Impregnated



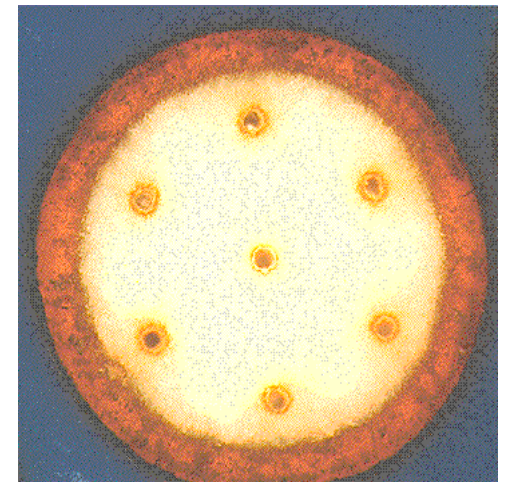
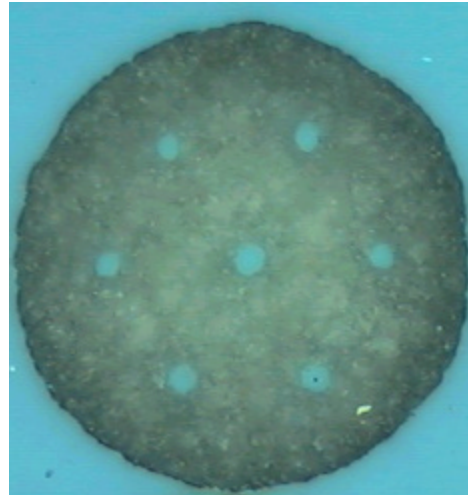
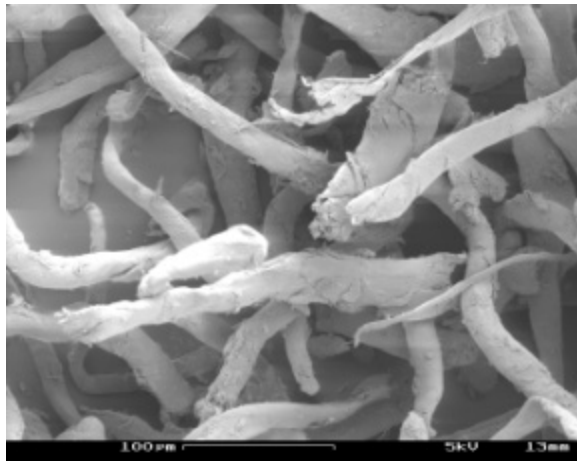
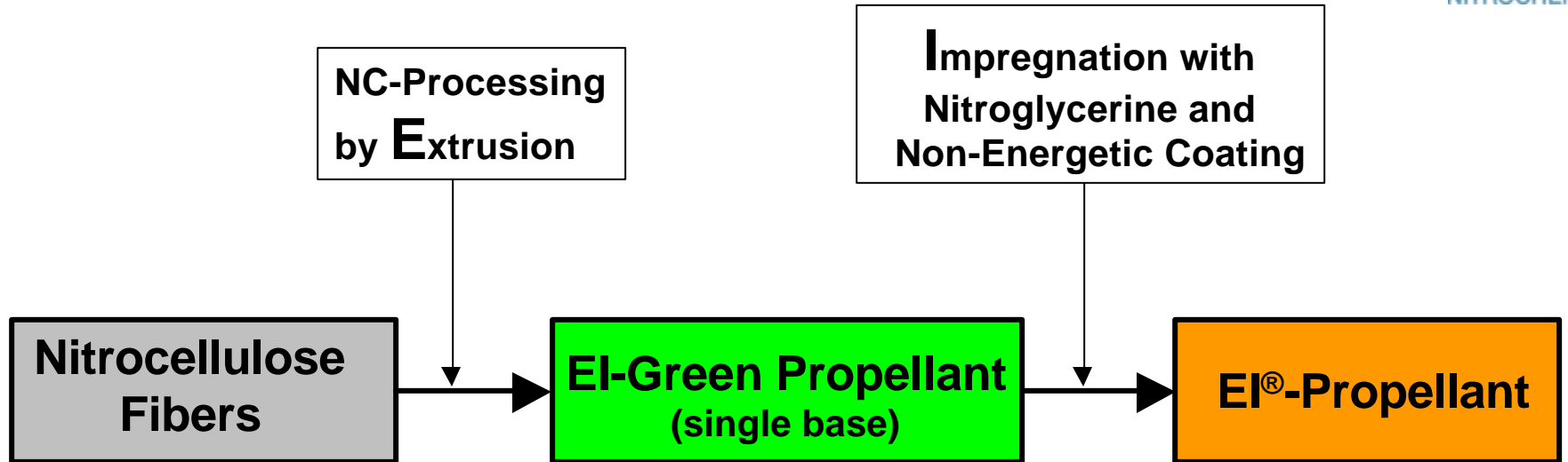
EI+
NGL-free

EI++
NGL-free/semi-nitramine

- ⇒ Improved interior ballistic performance due to optimised surface coating / increased bulk density
- ⇒ **Best solution for full caliber ammunition !**
- ⇒ Significant performance gain due to two-layer surface coating / reduced temperature sensitivity
- ⇒ **Best solution for sub caliber kinetic energy ammunition ! ("State of the Art")**
- ⇒ NGL-free EI variant with similar performance
- ⇒ Better stability + cook-off beh. / lower flame temp.
- ⇒ **For special applications (aircraft ammunition)**
- ⇒ Nitroglycerine-free / semi-nitramine EI variant
- ⇒ In development for future design demands

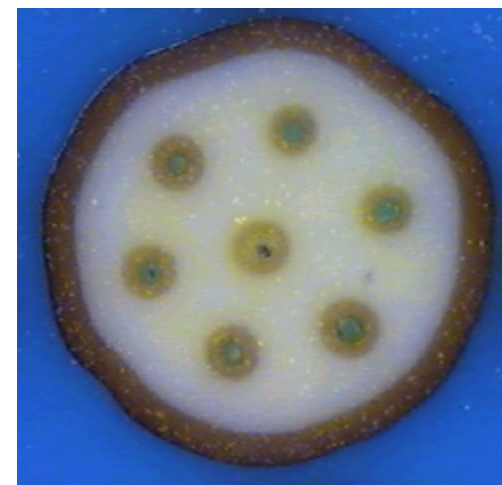
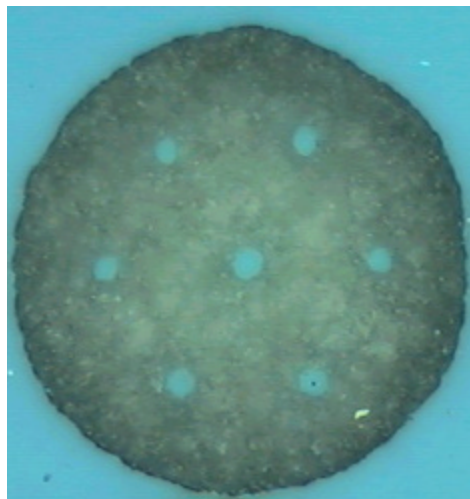
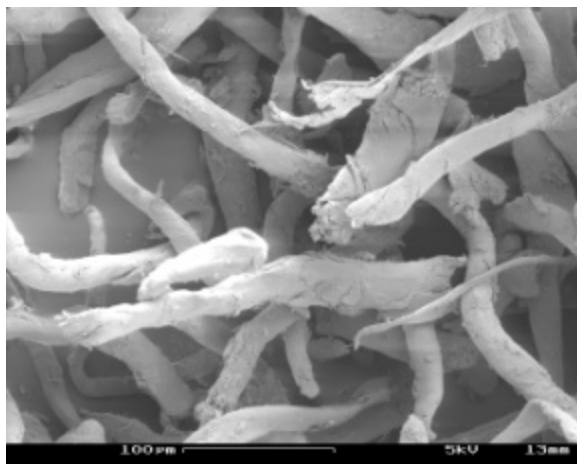
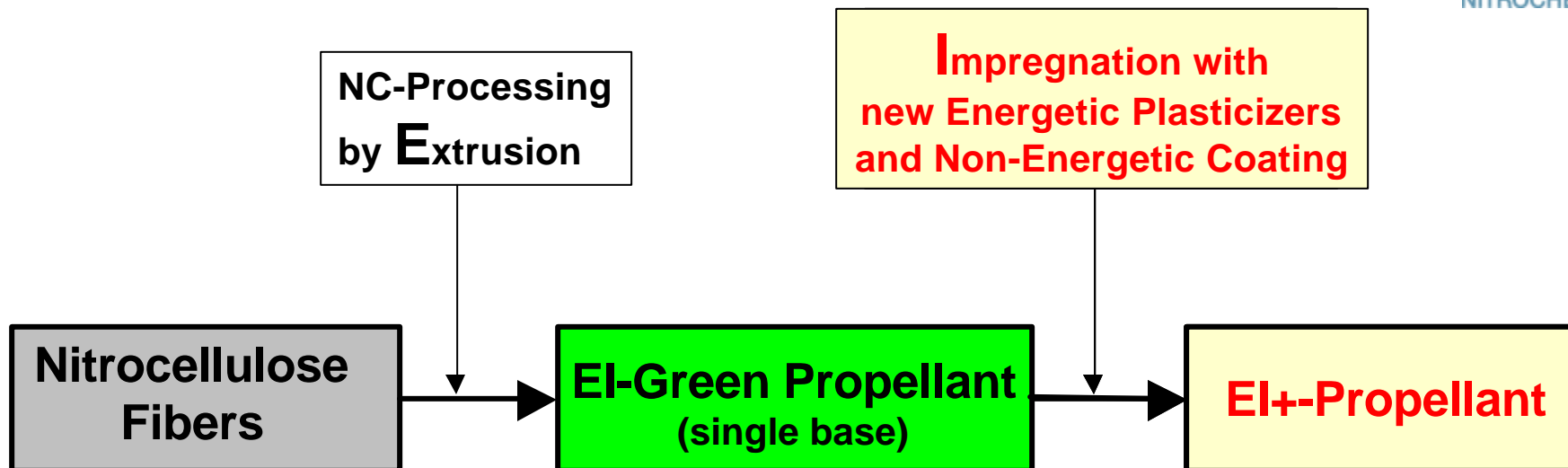
NEW HIGH PERFORMANCE PROPELLANTS

Manufacture of EI[®] / EI⁺ Propellant (schematized)



NEW HIGH PERFORMANCE PROPELLANTS

Manufacture of EI[®] / EI⁺ Propellant (schematized)



NEW HIGH PERFORMANCE PROPELLANTS

El[®] Propellant for Medium Caliber Applications

An already well established Technology



Qualified Applications:

- | | |
|-------------------------|----------------|
| ⇒ 25 mm APFSDS | Mecar |
| ⇒ 25 mm APFSDS (M919) | Primex |
| ⇒ 27 mm APFSDS Midas | Mauser |
| ⇒ 27 mm FAPDS | Mauser |
| ⇒ 30 mm APFSDS | Royal Ordnance |
| ⇒ 30 mm APFSDS | NAMMO |
| ⇒ 30 mm APFSDS/FAPDS/TP | OCP/Mauser |
| ⇒ 35 mm APFSDS | Rheinmetall |



NEW HIGH PERFORMANCE PROPELLANTS

El[®] Propellant for 25 mm APFSDS-T M 919

- ⇒ Enables high performance with good barrel life (≥ 3000 rounds)
- ⇒ El propellant is US qualified / in series production since 1998
- ⇒ This advanced propulsion system, combined with the product improvement program already in progress, allows the M 919 to remain attractive for at least an other decade



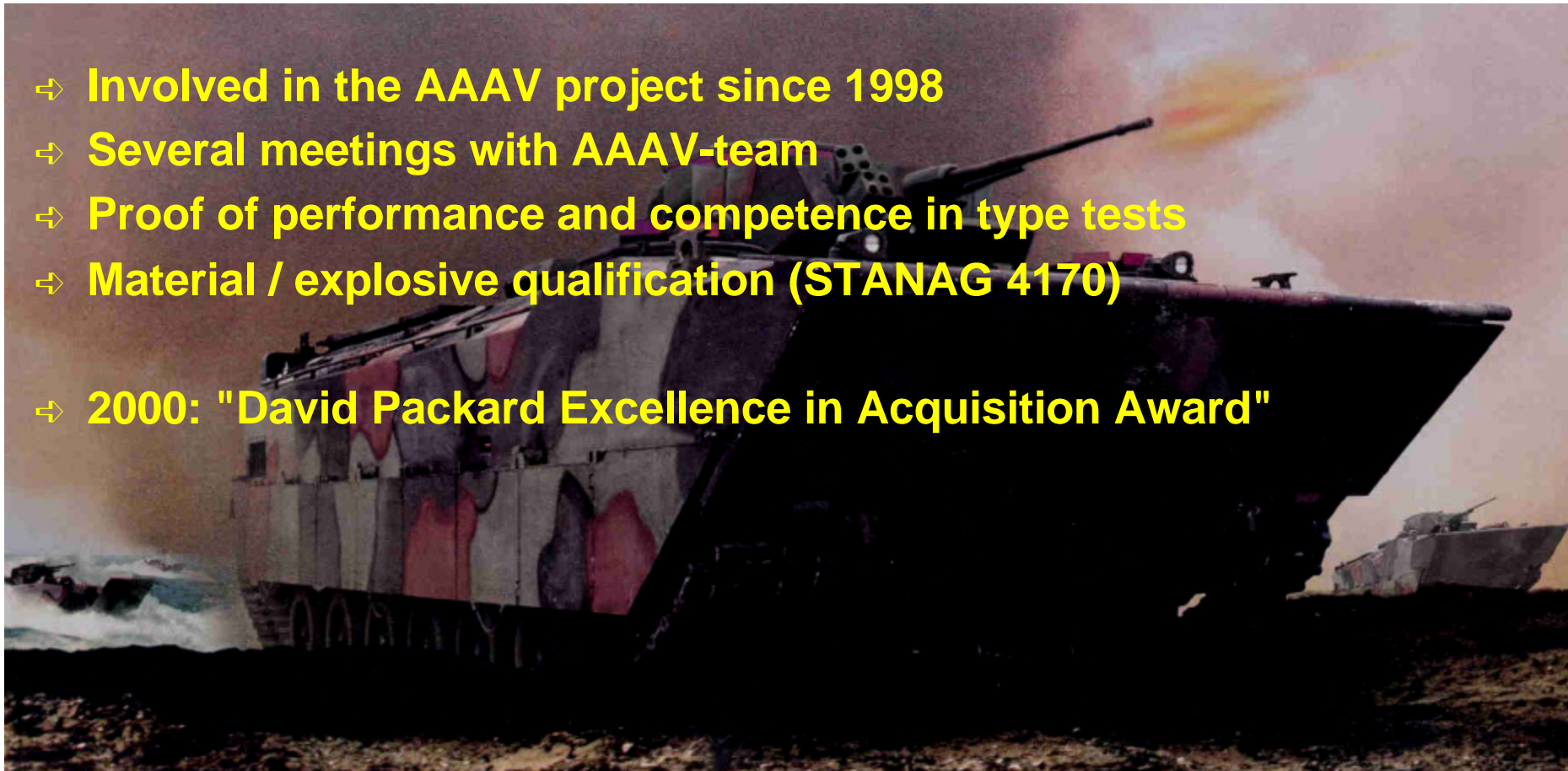
PRIMEX
TECHNOLOGIES

NEW HIGH PERFORMANCE PROPELLANTS

NITROCHEMIE's Contribution to 30/40 mm AAVV Programme



- ⇒ Involved in the AAVV project since 1998
- ⇒ Several meetings with AAVV-team
- ⇒ Proof of performance and competence in type tests
- ⇒ Material / explosive qualification (STANAG 4170)
- ⇒ 2000: "David Packard Excellence in Acquisition Award"





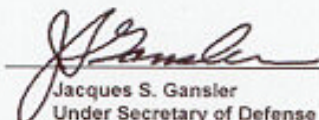
*David Packard
Excellence In Acquisition Award*

**US Marine Corps
DRPM AAA
Mark 46 30/40mm Weapons System**

Kurt Ryf

The Mark 46 Weapons System is a world-class model of acquisition reform exemplifying the principles of CAIV, Interoperability, and IPPD to improve warfighter capability while reducing total ownership cost.

April 5, 2000


Jacques S. Gansler
Under Secretary of Defense
for Acquisition, Technology,
and Logistics

NEW HIGH PERFORMANCE PROPELLANTS

NITROCHEMIE's Contribution to 30/40 mm AAVV Programme

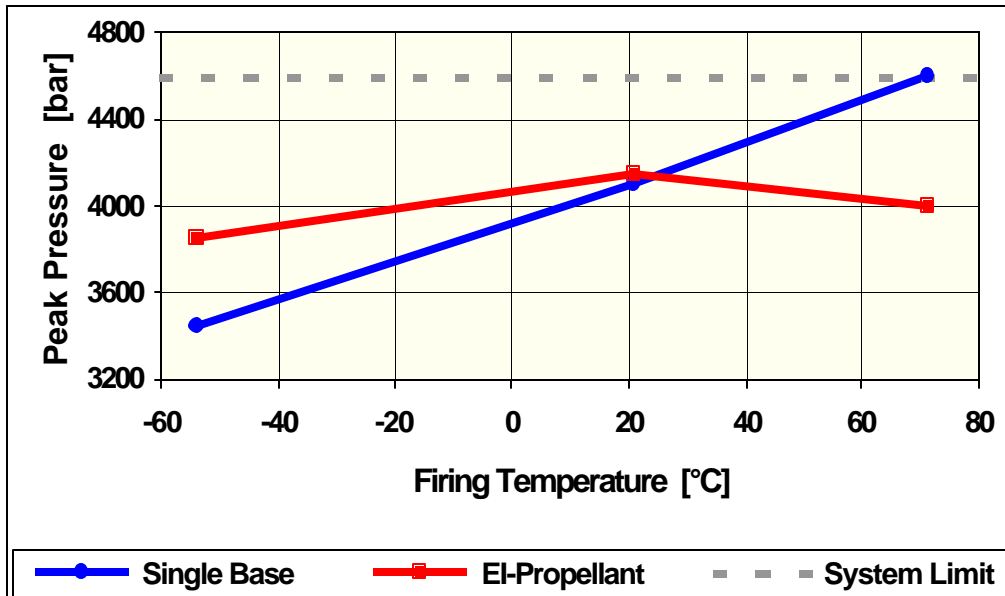
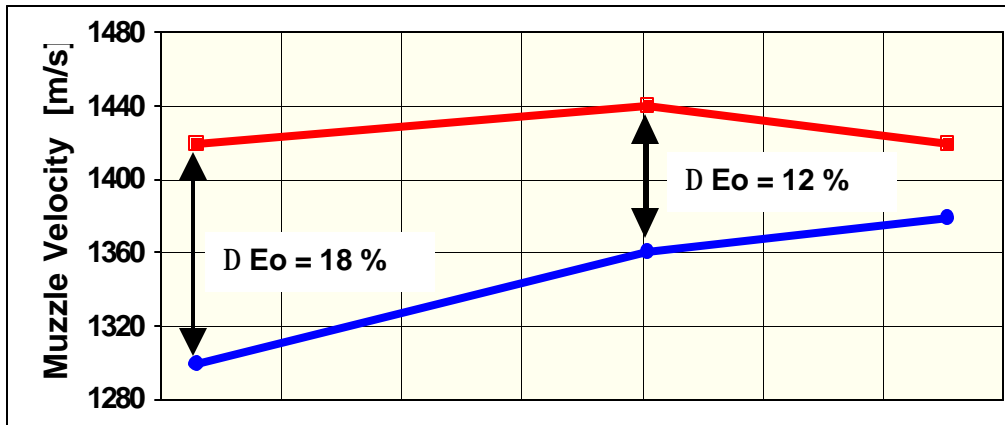


- ⇒ Development of highest performance EI-propellants for 30 mm APFSDS-T ammunition systems (NAMMO and Oerlikon Contraves Pyrotec AG OCP)
- ⇒ Type classified and qualified for AAVV-program:
 - APFSDS-T rounds of both suppliers
 - MP-T round of NAMMO



NEW HIGH PERFORMANCE PROPELLANTS

El[®] Propellant for 30 mm x 173 APFSDS-T Firing Tests in 30 mm Bushmaster II



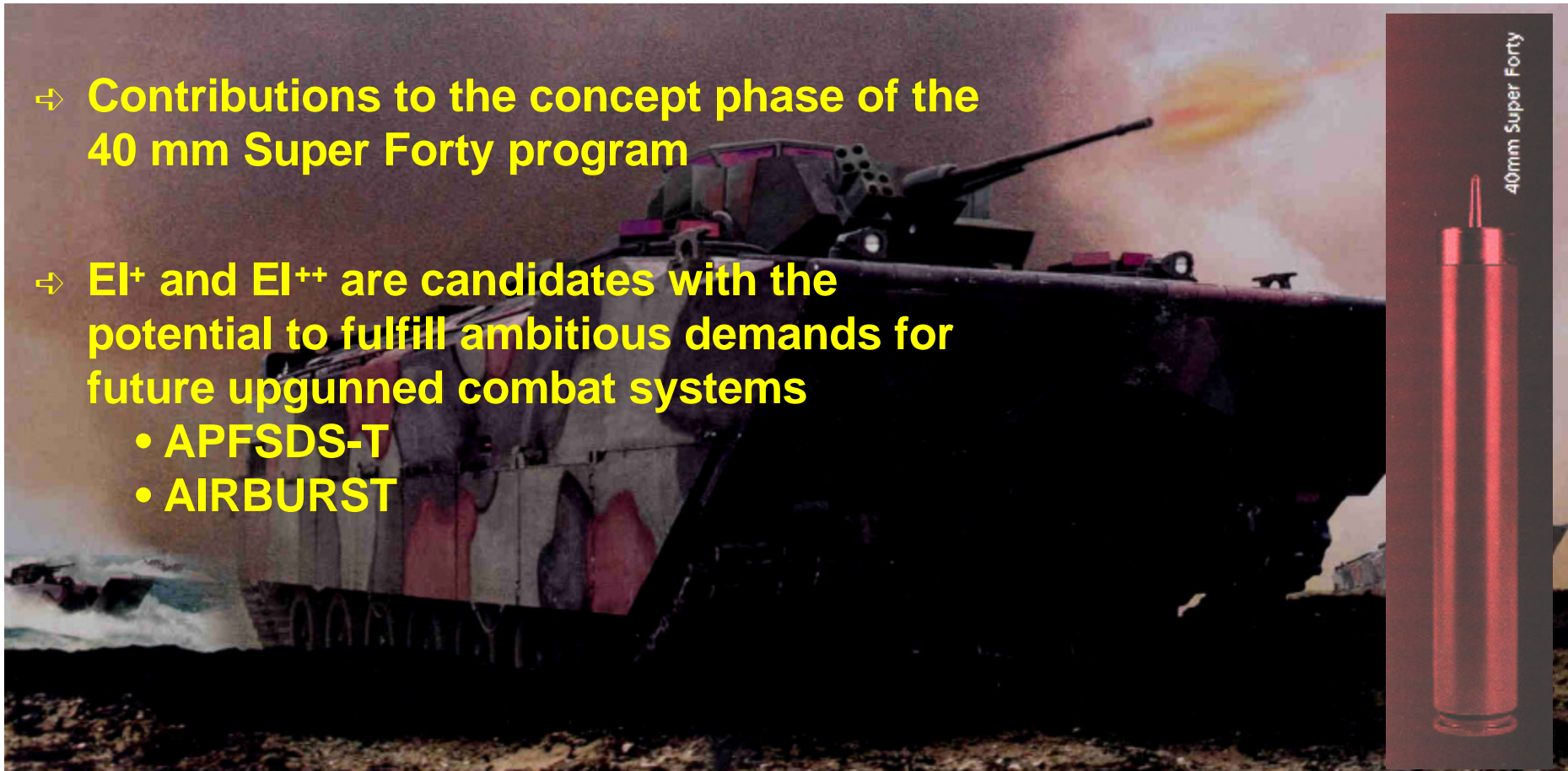
- ⇒ Significant performance gain
- ⇒ Excellent temperature behaviour

NEW HIGH PERFORMANCE PROPELLANTS

NITROCHEMIE's Contribution to 30/40 mm AAVV Programme



- ⇒ Contributions to the concept phase of the 40 mm Super Forty program
- ⇒ EI⁺ and EI⁺⁺ are candidates with the potential to fulfill ambitious demands for future upgunned combat systems
 - APFSDS-T
 - AIRBURST



NEW HIGH PERFORMANCE PROPELLANTS

Propellants for Future Aircraft Fighter Systems



Eurofighter



Rafale



**Joint
Strike
Fighter**

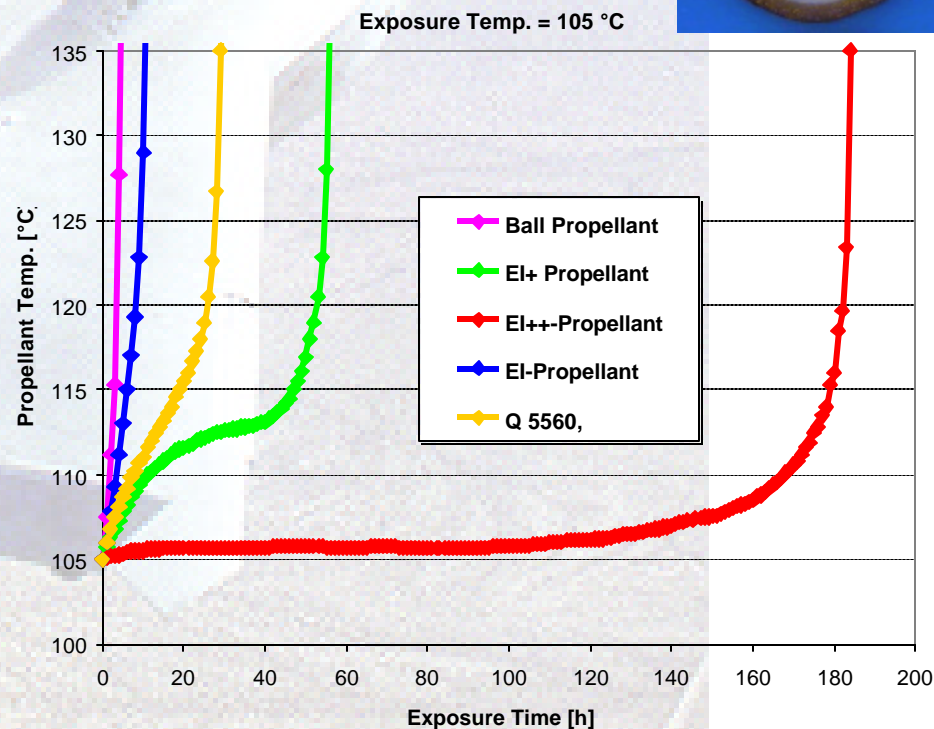
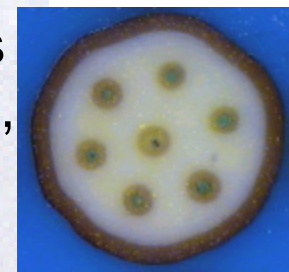


NEW HIGH PERFORMANCE PROPELLANTS

Improved Propulsion Design for Future Aircraft (Fighter) Ammunition

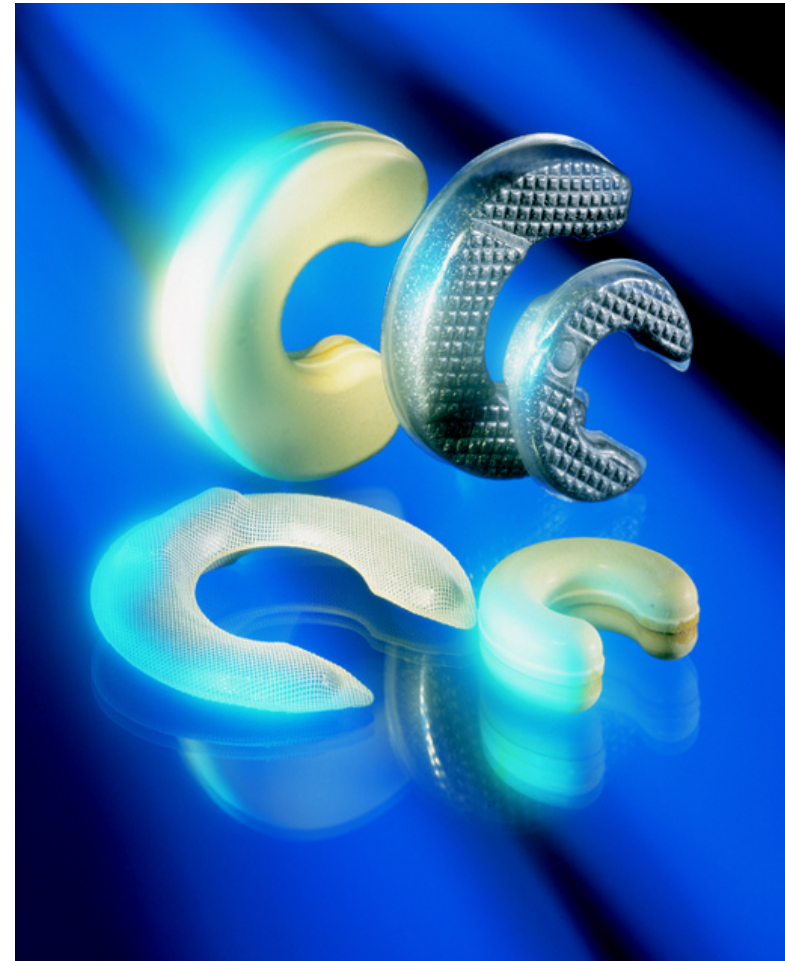
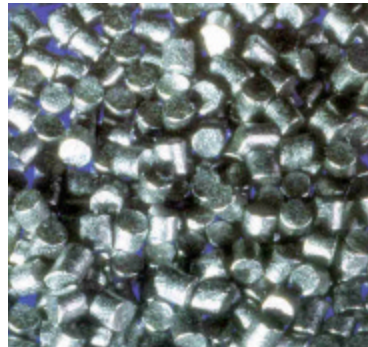
⇒ The new, nitroglycerine-free propellants EI⁺ and EI⁺⁺ show significantly improved features if compared to the ball powders or double base propellants presently used in such applications, in particular:

- Better cook-off behavior
- Tremendously improved chemical stability
- Excellent ballistic stability
- Low temperature-sensitivity (equal to EI-type)
- Excellent interior ballistic performance (equal or better than EI)



NEW HIGH PERFORMANCE PROPELLANTS

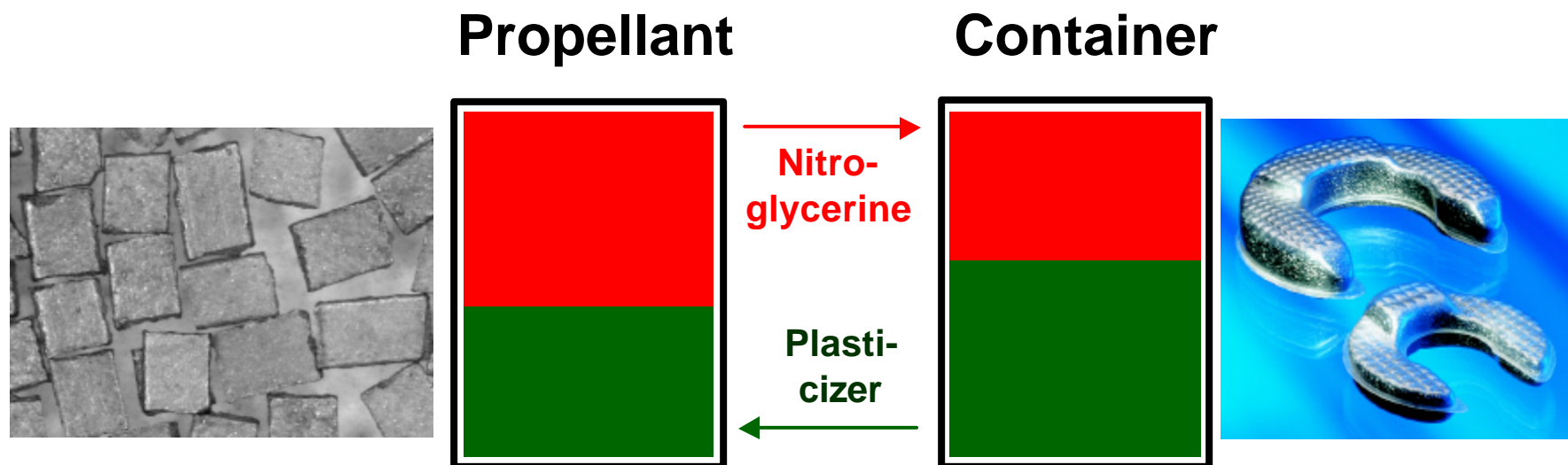
Part 2: Mortar Propellants



NEW HIGH PERFORMANCE PROPELLANTS

Aging Problems of Mortar Charges

- ⇒ Modern mortar augmenting charges consist of combustible containers (made from celluloid or felted fiber), filled with granular double base propellant
- ⇒ Such systems, however, suffer from **severe aging-related problems**



- ⇒ **Containers take up more than 30% of nitroglycerine within 1 - 3 years**
- ⇒ **and loose more than 50% of their original plasticizer content**

NEW HIGH PERFORMANCE PROPELLANTS

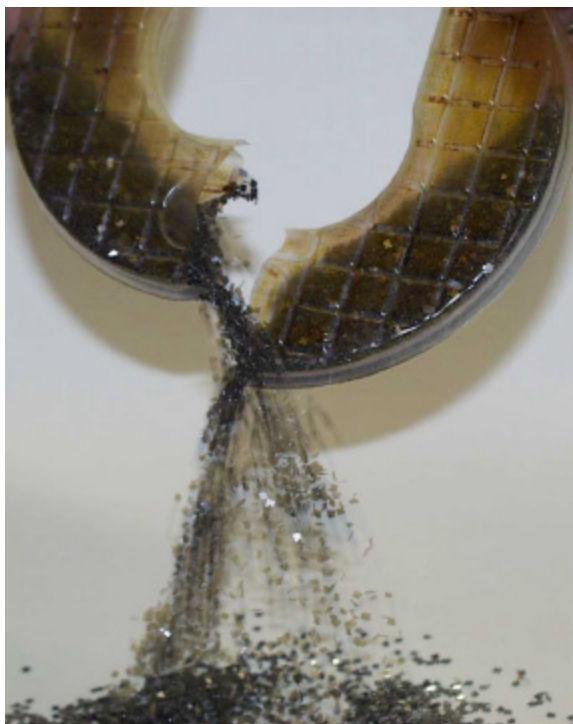
Aging Problems of Mortar Charges

⇒ Such diffusion processes cause the following problems

⇒ Strong embrittlement of **celluloid containers** at low temperatures

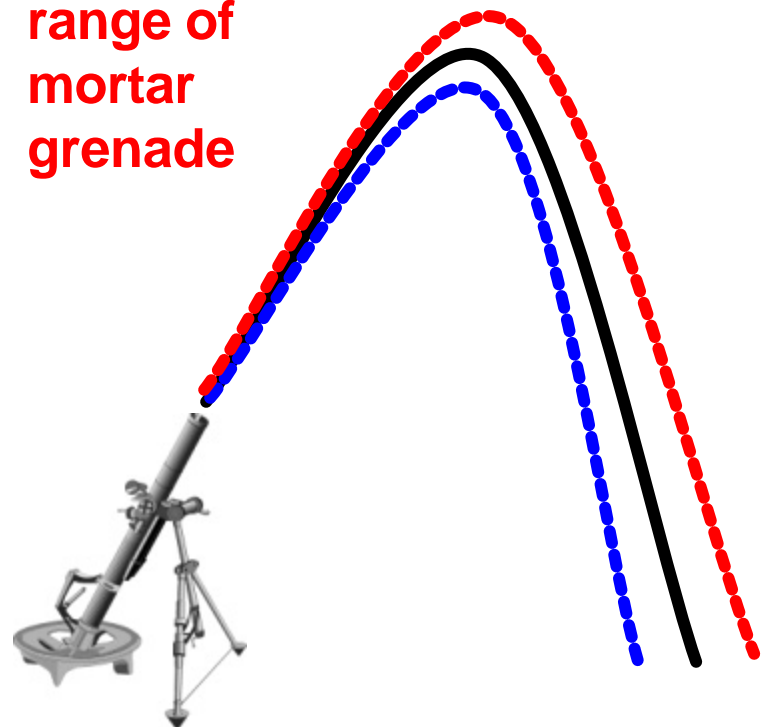
⇒ Rupture of containers during handling

⇒ **Safety risk**



⇒ **Strong changes in interior ballistic behaviour (v_0 / p_{\max})**

⇒ **Change of range of mortar grenade**



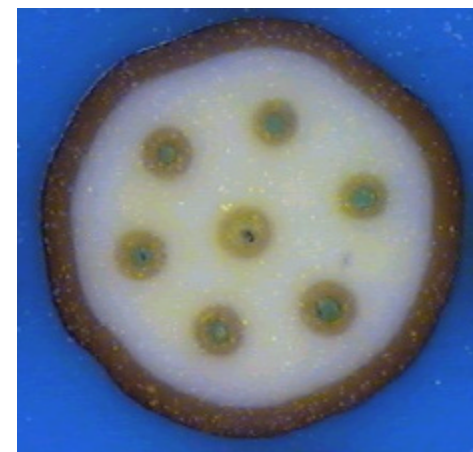
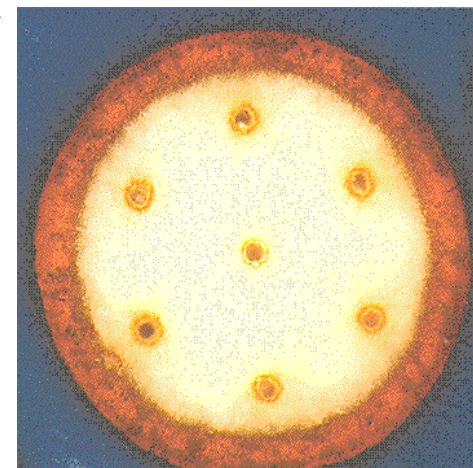
NEW HIGH PERFORMANCE PROPELLANTS

Improved Propulsion Systems for Mortars: EI[®] / EI⁺ / EI⁺⁺ - Propellant Family



⇒ The propellants of the EI[®]-family allow to tremendously improve the characteristics of mortar charge systems:

- Significantly higher interior ballistic performance than single base propellants
- Reduced dispersion of v_0 and p_{\max}
- Reduction of nitroglycerine and plasticizer diffusion by factor 3 - 10 (compared to double base propellants) and therefore
- No aging related problems such as container embrittlement / loss of dimensional stability
- Significantly improved ballistic stability / shelf life



NEW HIGH PERFORMANCE PROPELLANTS

El[®] Propellant for 60 mm MAPAM



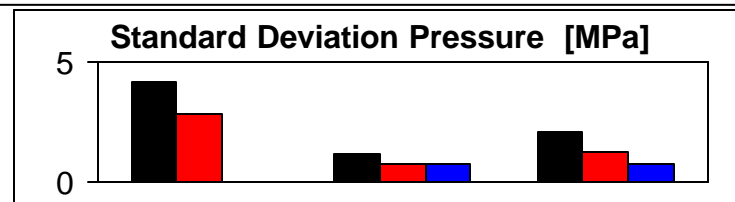
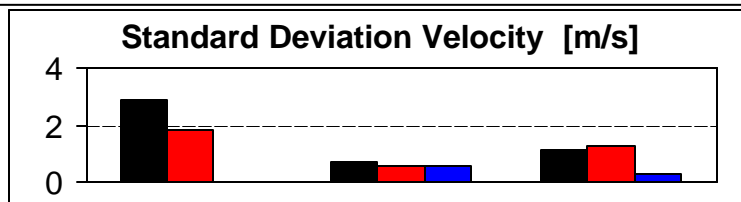
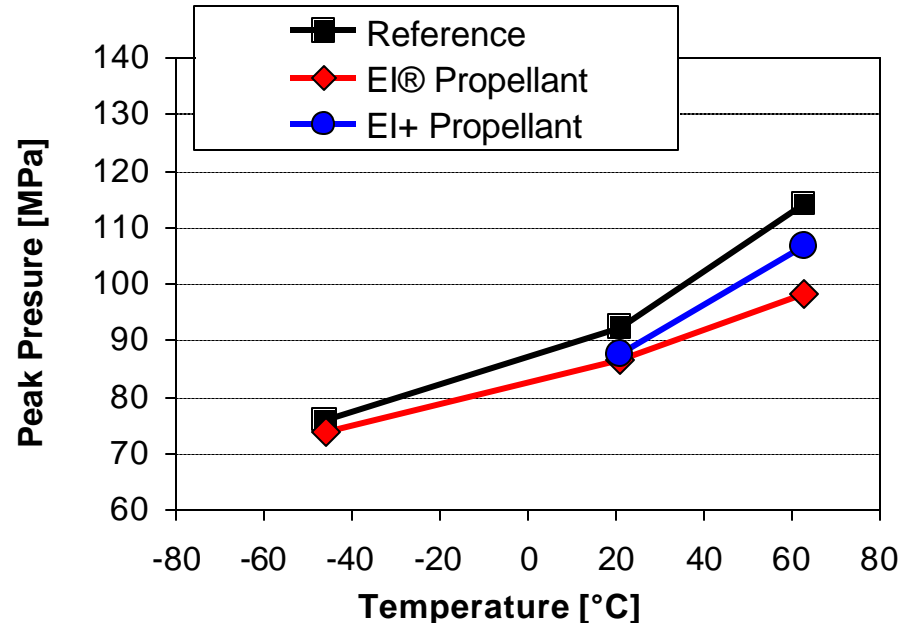
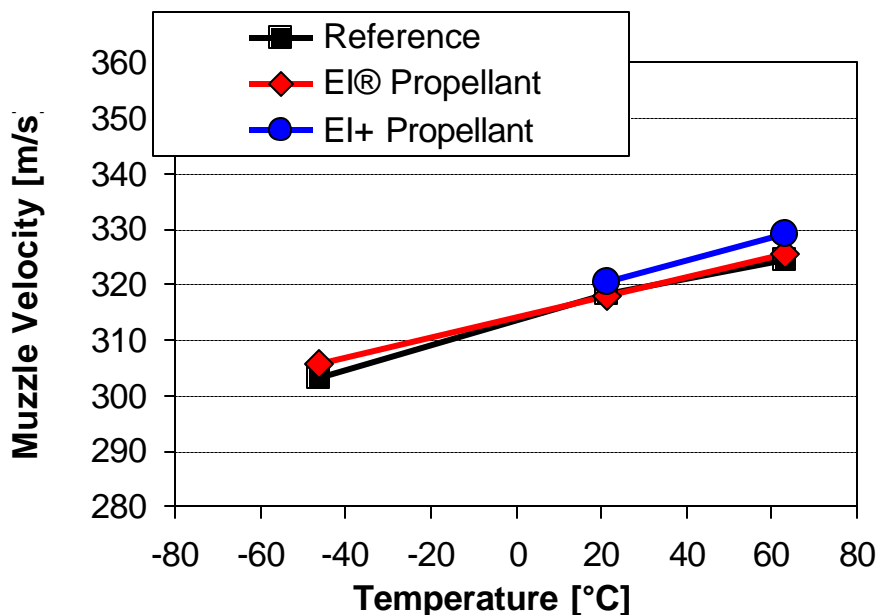
- ⇒ RUAG's MAPAM (Mortar Anti-Personal Anti-Material Cartridge) shows greatly enhanced lethality
- ⇒ Propulsion systems basing on celluloid and felted fibre containers are available, both with El[®] propellant
- ⇒ MAPAM System is qualified in Switzerland / in qualification in USA



NEW HIGH PERFORMANCE PROPELLANTS

Alternative Propellant for 120 mm Mortar

Feasibility study: Results from firing test

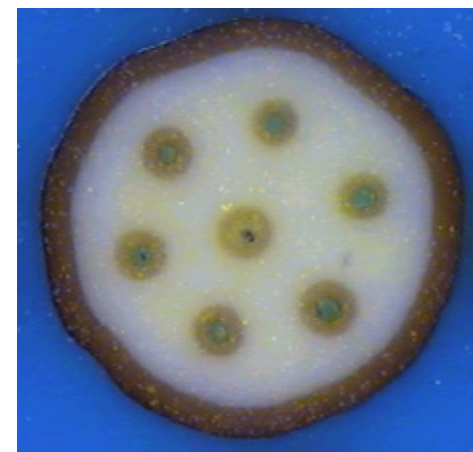
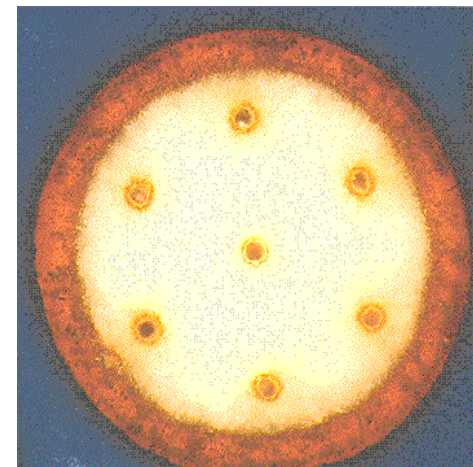


⇒ Equal performance at reduced pressure level / dispersion of v_0 and p_{\max}

NEW HIGH PERFORMANCE PROPELLANTS

Improved Propulsion Systems for Mortars: EI[®] / EI⁺ / EI⁺⁺ - Propellant Family

- ⇒ Almost everywhere in the world, mortar charges cause problems:
 - Lots are locked because of safety objections
 - Containers have to be replaced every 5 - 7 years
- ⇒ In several systems, double base propellants are therefore replaced by EI propellants
 - 60 mm mortar bomb (Switzerland)
 - 60 and 81mm long range grenade (SA)
 - 120 mm MAT-120 (Spain)
- ⇒ For many other systems, introduction of EI[®] / EI⁺ propellants is in progress or at least considered
 - 60 mm MAPAM (Switzerland/USA)
 - 81 mm MO 81 LLR (France)



NEW HIGH PERFORMANCE PROPELLANTS

Part 3: Propellants for Tank Ammunition



NEW HIGH PERFORMANCE PROPELLANTS

SCDB® Technology for Tank Ammunition



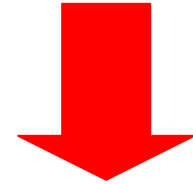
**Survability and killing effect / probability
-> depend strongly on a**

***reliable and powerful
propulsion system***



SCDB-Technology a core competence for future applications !

**New Trends in
armement of rapid
deployment troops**



**light and air
transportable
fighting systems**



**Sufficient fire
power**



**Compact gun
systems**



**Availability in
near future**

NEW HIGH PERFORMANCE PROPELLANTS

Army Transformation

Available gun systems

- L7 A1
- M 68 A1

LAV III



Future gun systems

- Smooth bore gun
- Laser/plasma-ignition
- ETC-Technology

- KE-round
- Multi purpose round

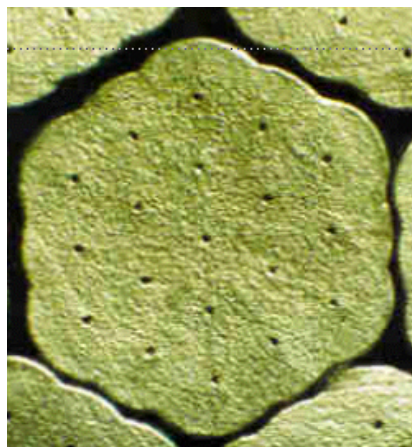
***Need of
Enhanced or new
propulsion design***

NEW HIGH PERFORMANCE PROPELLANTS

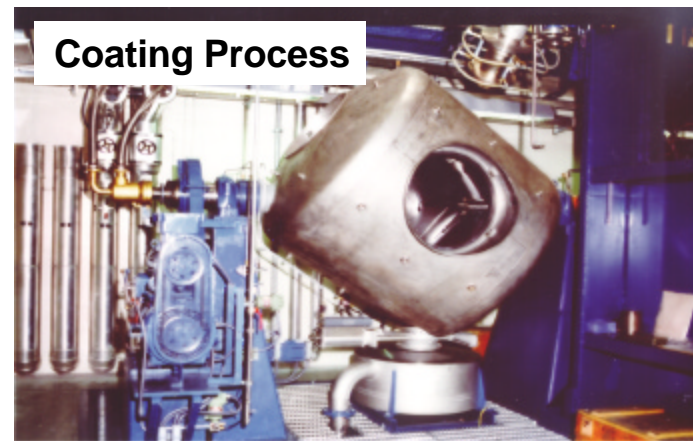
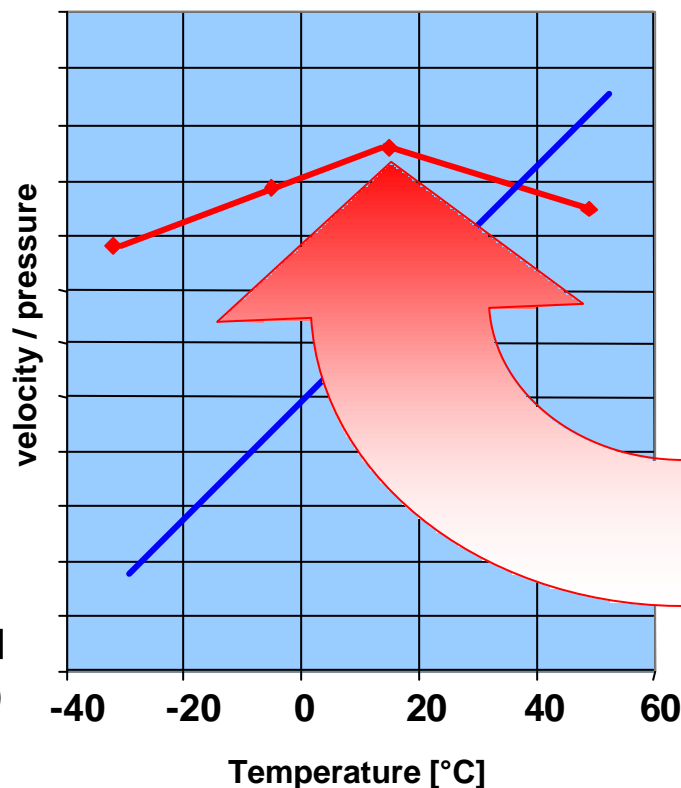
SCDB® Technology for a “miraculous” performance

Characteristic of
„Miracle propellant“

Advanced Process
Technology



Propellant of any
shape (geometry) and
formulation (impetus)



Coating Process

Modifying
• form function
• burn rate

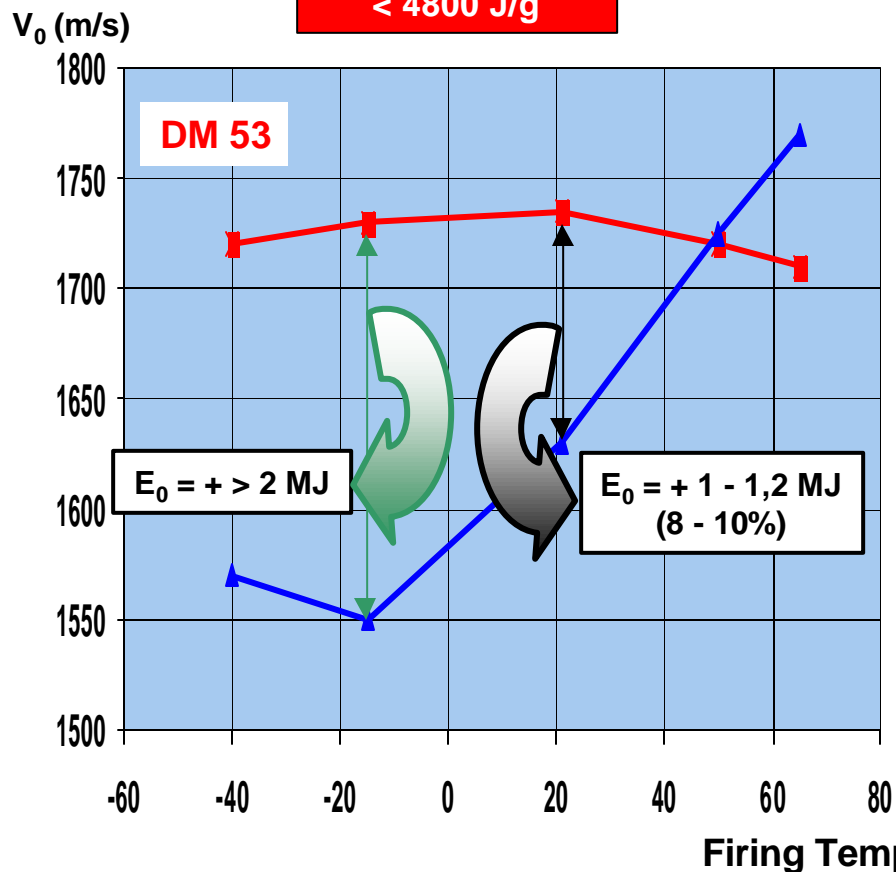


Enhanced Performance

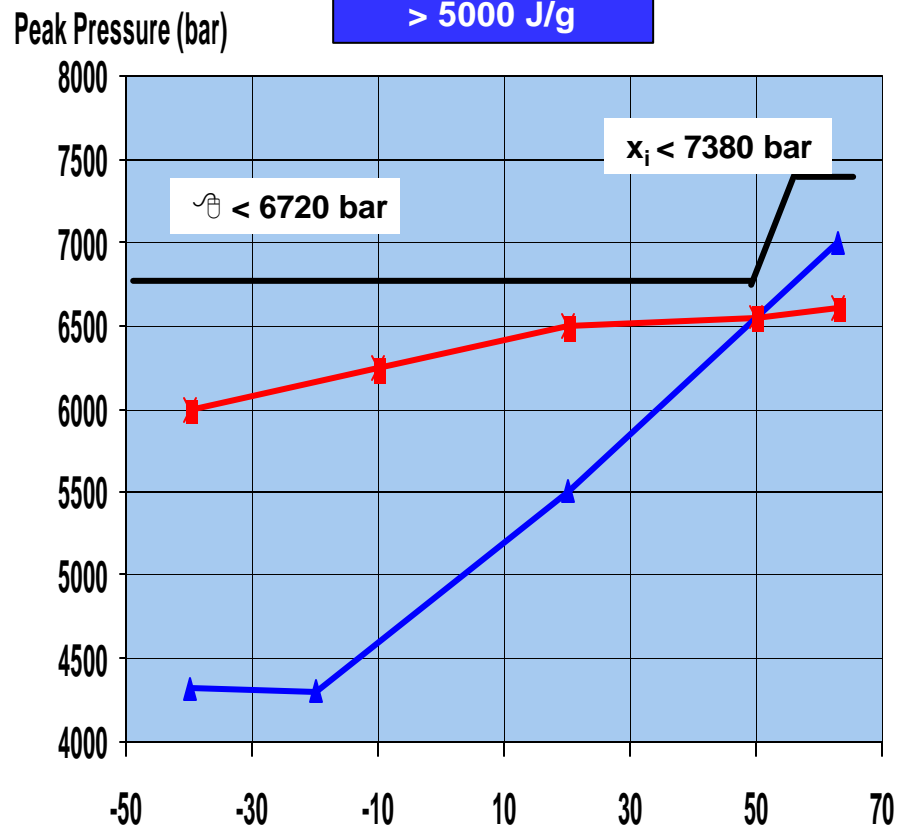
NEW HIGH PERFORMANCE PROPELLANTS

Enhancement of 120 mm KE-round

SCDB
propellant
< 4800 J/g



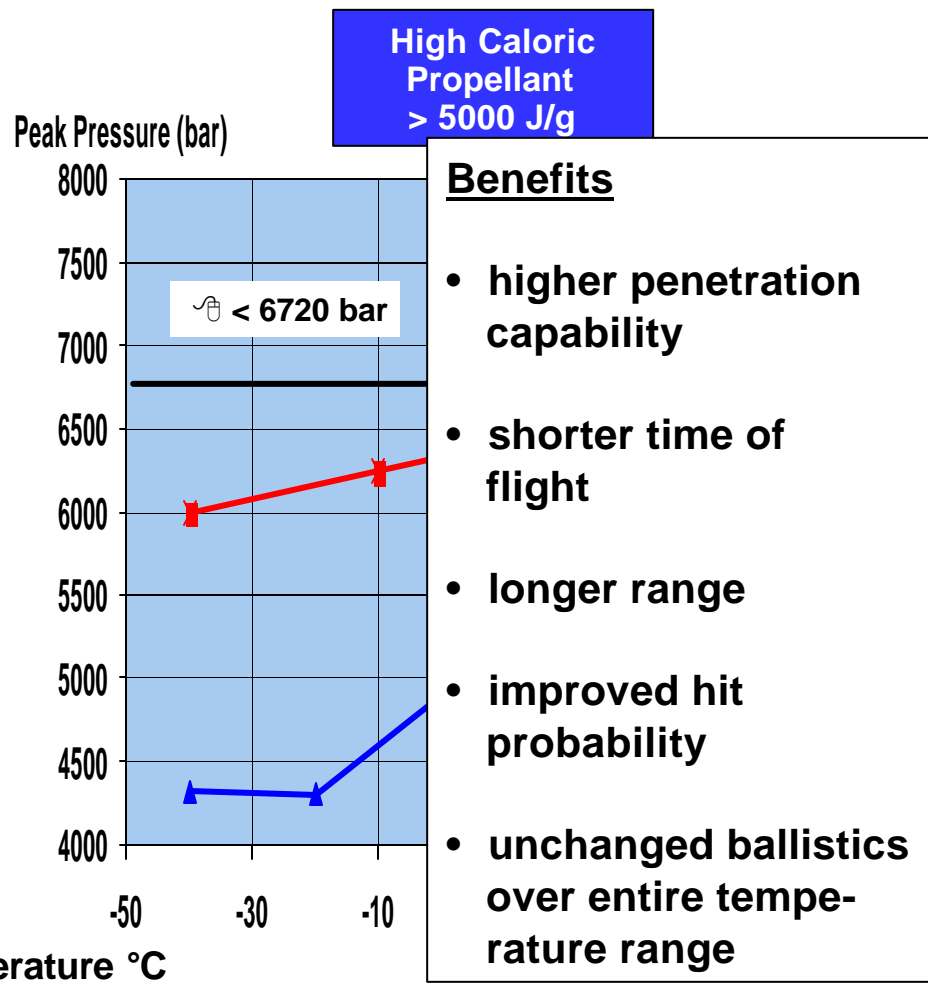
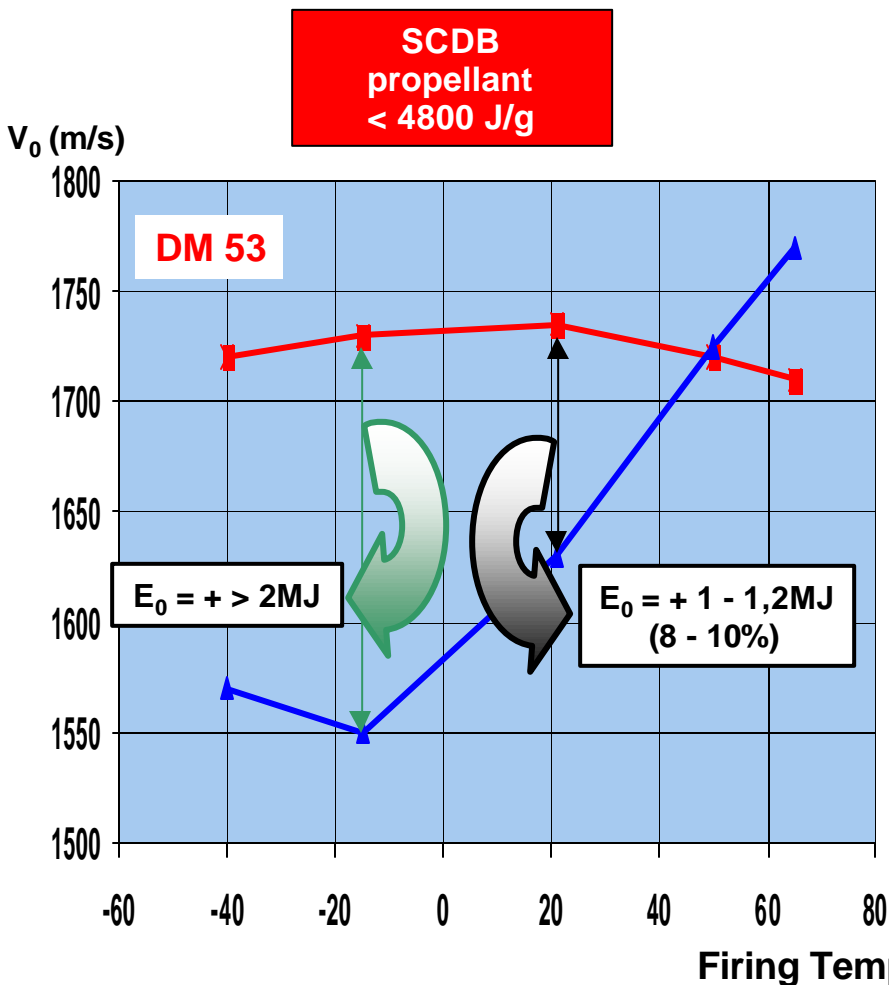
High Caloric
Propellant
> 5000 J/g



NEW HIGH PERFORMANCE PROPELLANTS

Enhancement of 120 mm KE-round

„Not a miracle but the truth“

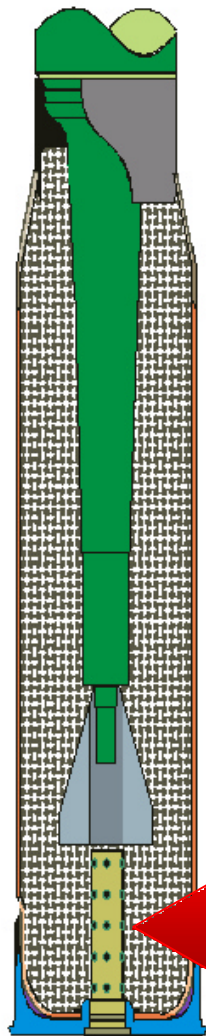


NEW HIGH PERFORMANCE PROPELLANTS

US Contract Feasibility Study

„Excellent adaptability to any configuration“

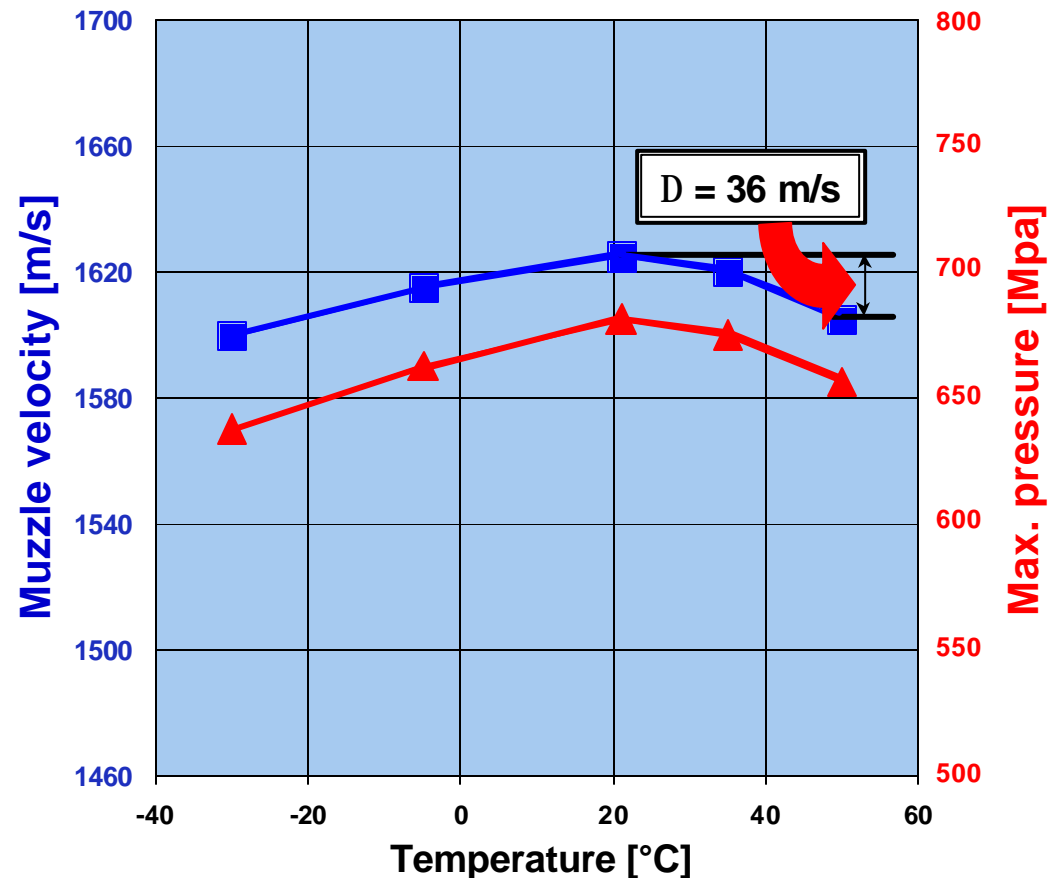
gun firing test from
120 mm / L 44 SB-barrel



long rod slug
configuration

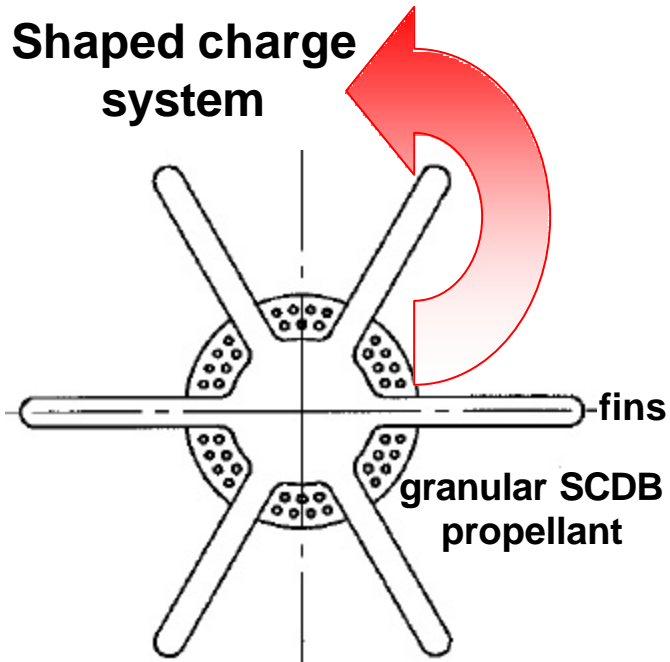
weight: 9.41 kg

Igniter: 86 mm

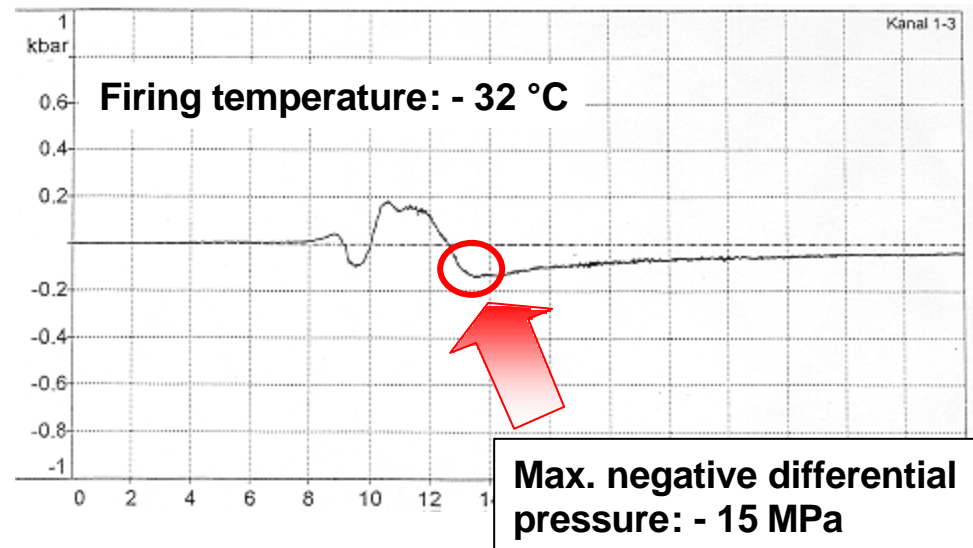


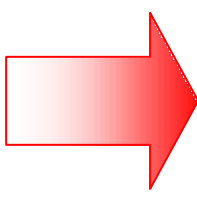
NEW HIGH PERFORMANCE PROPELLANTS

Firing Safety with Short Igniter



$$\Delta p = p_1 - p_3$$



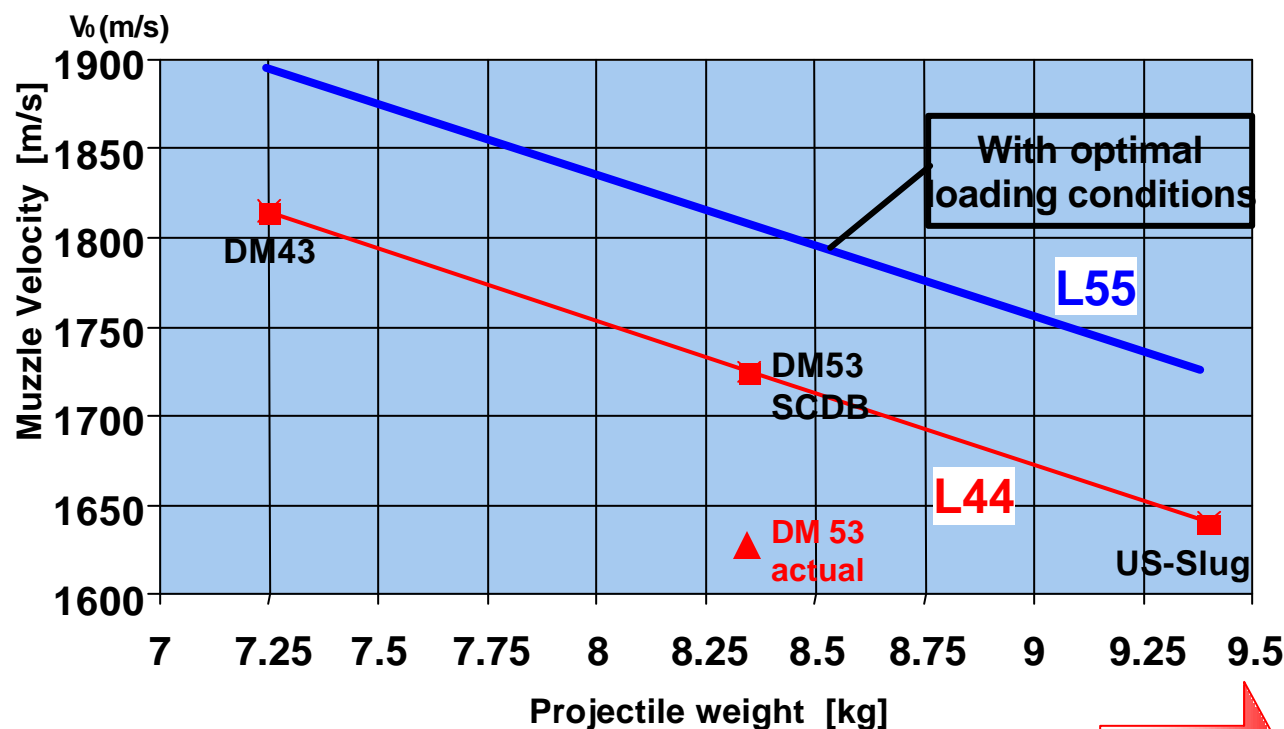
- 
- good ignition transfer
no signs of pressure waves
 - maximization of performance
high loading density

NEW HIGH PERFORMANCE PROPELLANTS

Performance Prospects for 120 mm KE

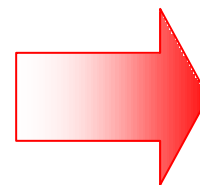


Calculated Muzzle Velocities for 21 °C



Performance gain by using SCDB-Technology in any of 120 mm KE-configuration

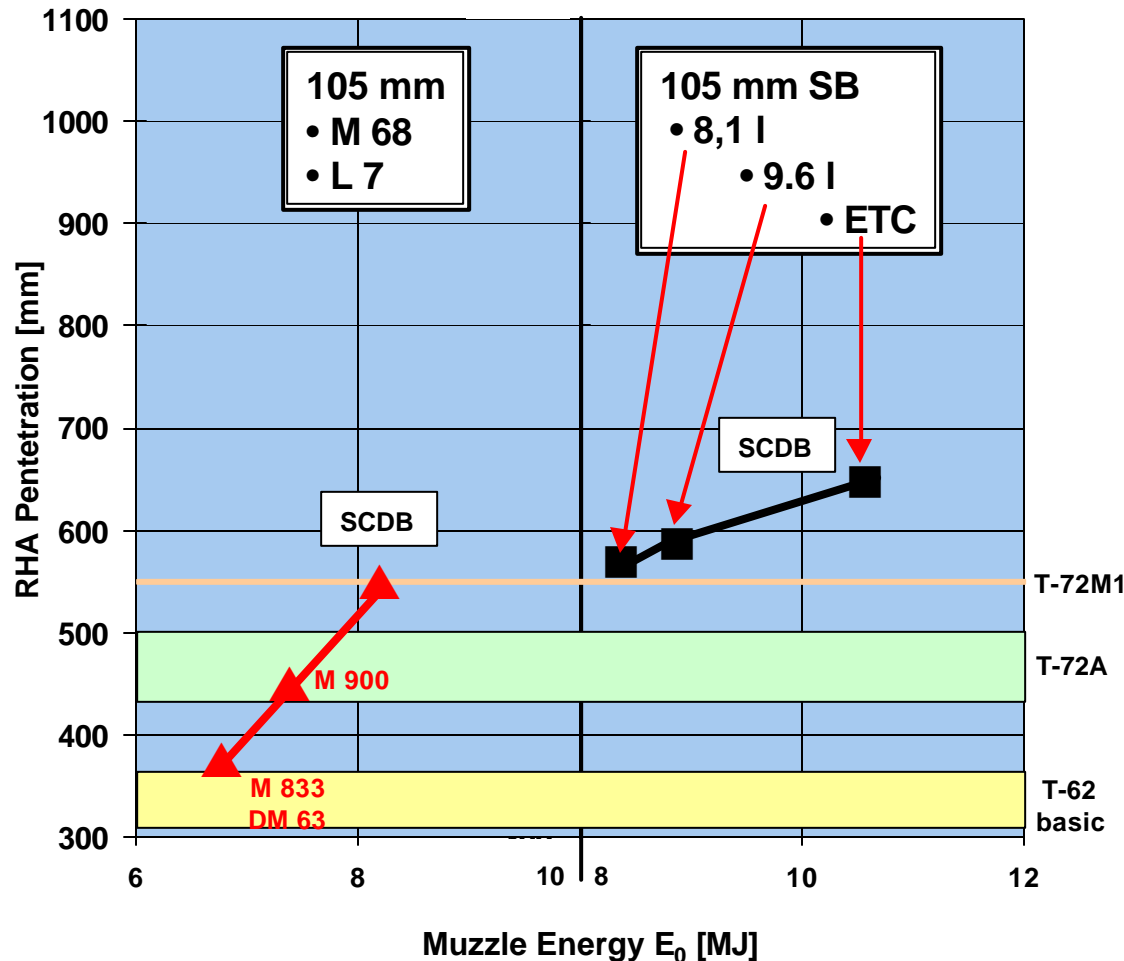
80 - 100 m/s at 21 °C
> 150 m/s at 0 °C



significant improvement of penetration capability !

NEW HIGH PERFORMANCE PROPELLANTS

Potential for Penetration Improvements



Attractive Concepts



Conventional

Last generation KE-round improved with SCDB
=> defeat T-72



Future possibilities

Smooth Bore gun in combination with SCDB

„There is always a way to defeat new threats“

NEW HIGH PERFORMANCE PROPELLANTS

Conclusions

- ⇒ The Swiss can fly almost as good as Harry Potter
- ⇒ and they have a solution for most of your propulsion-related problems !!!!

